



FASTER



GREENER



SMARTER



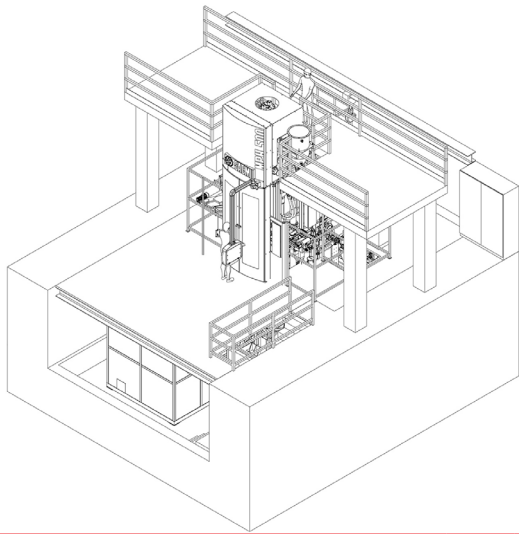
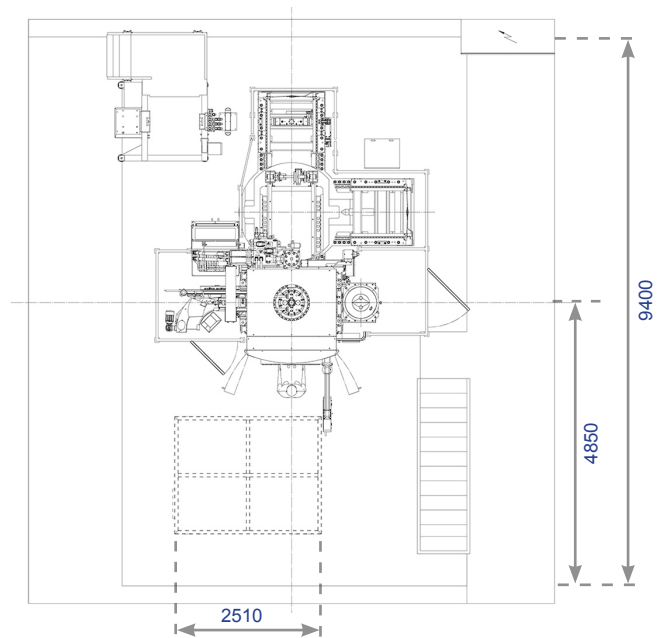
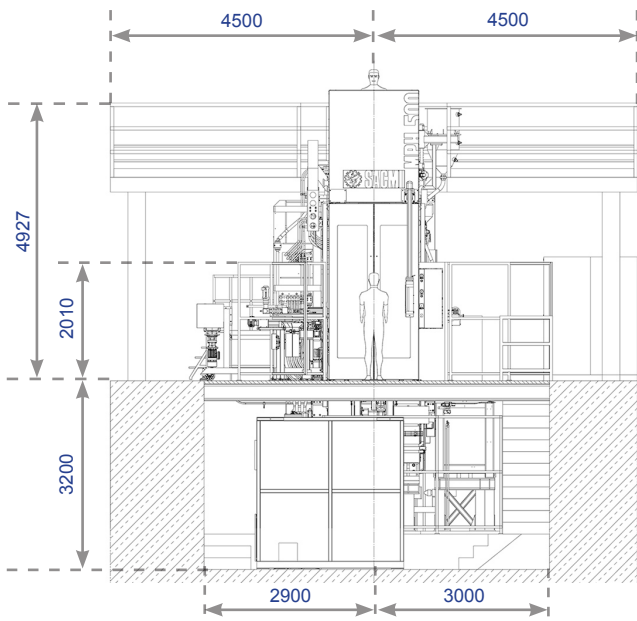
RELIABLE

MPH500



SACMI

Powder Metal Solutions



MPH500

FULLY AUTOMATIC CNC PROGRAMMABLE
HYDRAULIC PRESS FOR
POWDER METAL COMPACTION
PRESSA IDRAULICA AUTOMATICA
PER POLVERI METALLICHE
CNC-GEREGLTE HYDRAULISCHE
PULVERPRESSE

TECHNICAL DATA - DATI TECNICI - TECHNISCHE DATEN

Max pressing force Massima forza di compattazione Max. Presskraft	kN	5,000	Die-set lower levels stroke (Y1 – Y2 – Y3– Y4) Corsa punzoni inferiori (Y1 – Y2 – Y3– Y4) Hub unteren Zusatzachsen (Y1 – Y2 – Y3– Y4)	mm	100
Hydraulic oil volume Volume di olio idraulico Ölmenge	l	1,700	Die-set core rod stroke (Z1) Corsa spina (Z1) Hub Mittelstift (Z1)	mm	150
Installed power up to Potenza installata fino a Installierte Gesamtleistung bis zu	kW	230	Die-set maximum filling height (Z) Massima altezza di caricamento (Z) Max. Füllhöhe (Z)	mm	300
Total weight (with die-set) Peso totale (con adattatore) Gesamtgewicht (inkl. Adaptor)	Kg	39,000	Maximum die counterforce (Z) Massima controforza tavola porta matrice (Z) Max. Gegenhaltekraft (Z)	kN	2,500
Die-set upper levels stroke (X1 – X2 – X3) Corsa punzoni superiori (X1 – X2 – X3) Hub obere Zusatzachsen (X1 – X2 – X3)	mm	50	Maximum die ejection force (Z) Massima forza di estrazione (Z) Max. Abzugskraft (Z)	kN	2,500



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